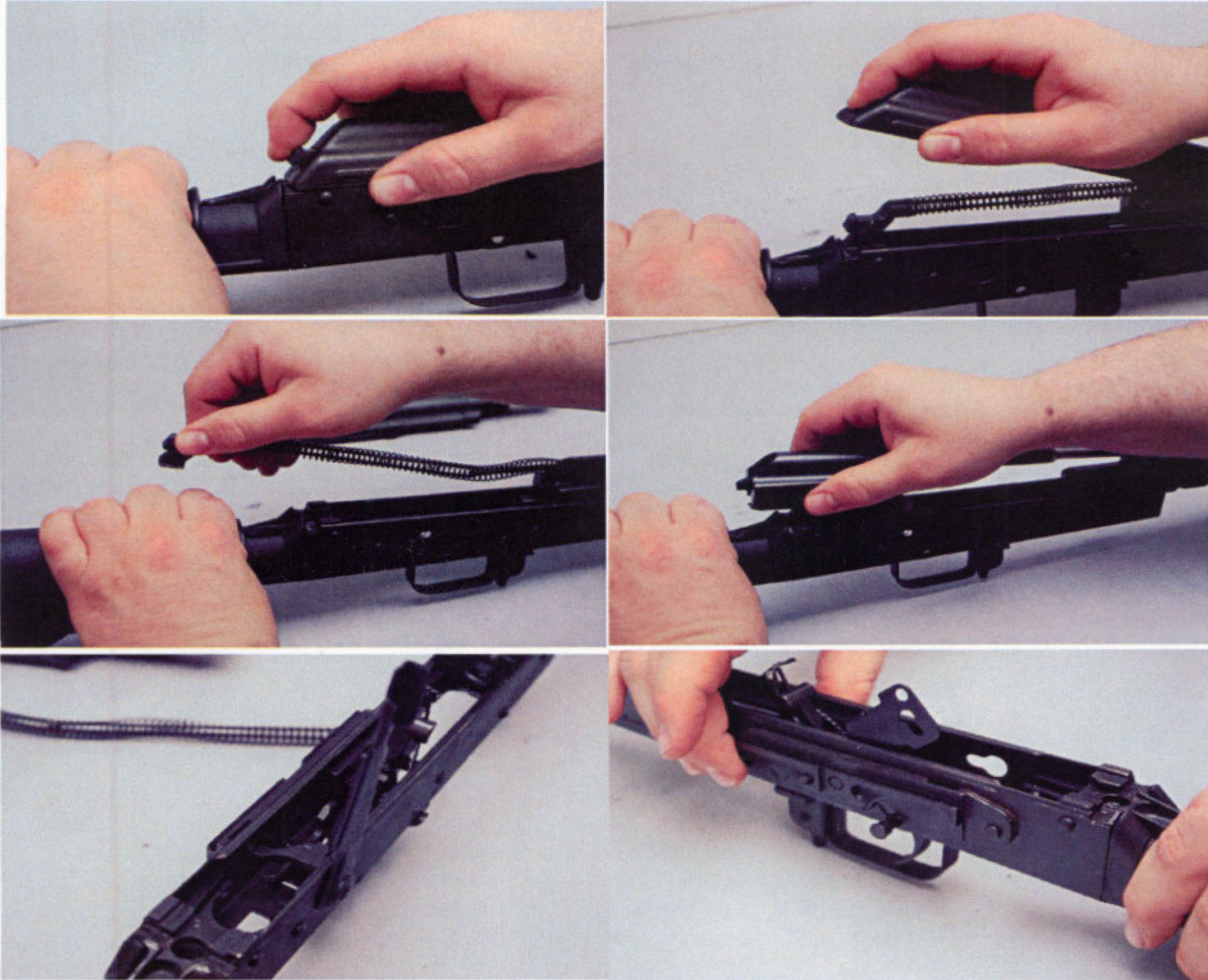
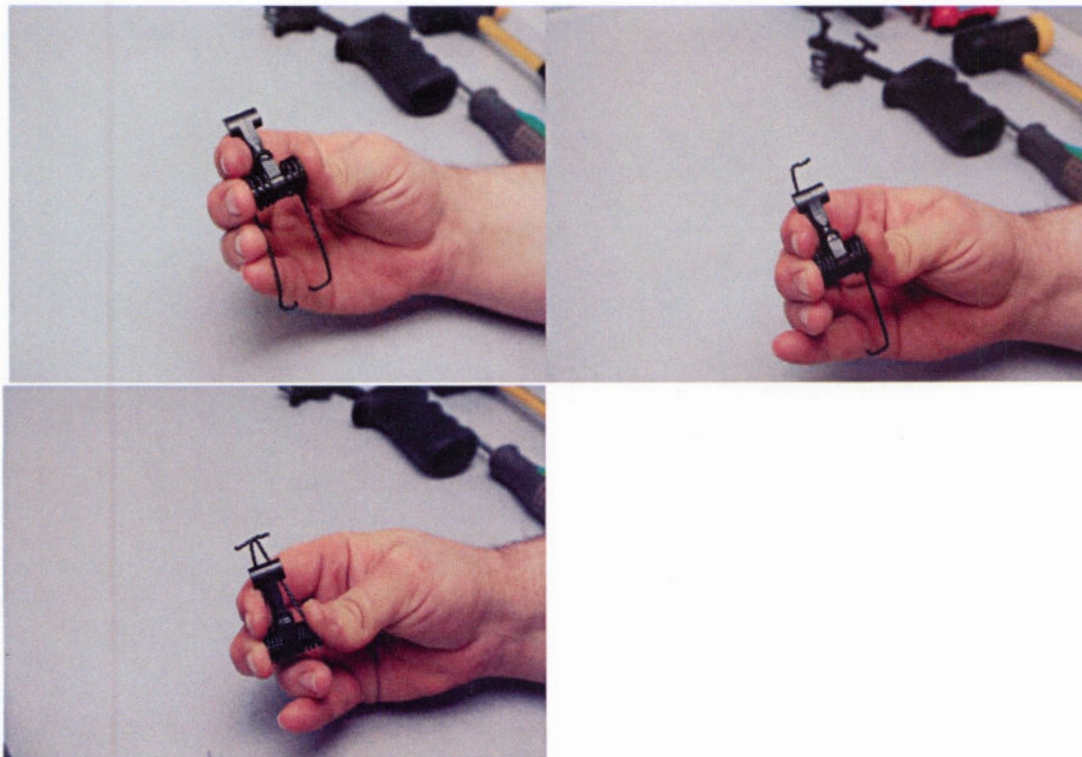


M+M Trigger Group

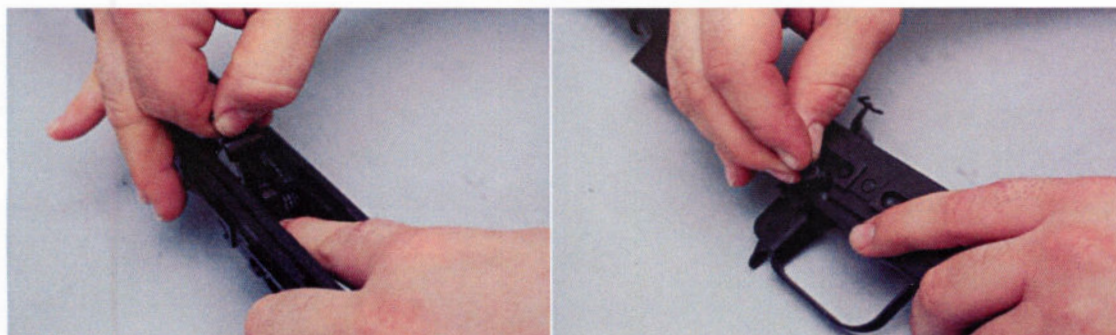
1. Make sure your rifle is unloaded and ensure that there is no ammunition in the chamber.
2. Remove the receiver cover, recoil spring, and bolt from the rifle. Release the hammer, which should still be in the cocked position. Pivot the selector lever (A) and remove. Remove the retaining spring or plate and the fire control group retaining pins (B).



3. Assemble the M+M trigger group using the included disconnecter spring (A) and original hammer spring (B). For ease of installation the hammer spring legs should be wrapped around the top of the hammer. A zip tie or twist tie can be used for a more secure hold. Once in place, remove the tie.



4. Insert the hammer assembly into the receiver and secure it with a retaining pin. Insert the assembled trigger group and secure it with a retaining pin. Be sure that all the parts are assembled and look like the pictures above. Once everything is in place, secure it all with a retaining plate or spring (A).



5. Insert the selector lever (A). With pliers, remove the hammer spring legs, placing them on the end of the trigger (B). The hammer will need to be pushed down until it engages with the trigger to allow the bolt to be inserted (C). Reinstall the bolt, recoil spring, and cover. With no ammunition in or around the weapon, dry fire the weapon several times in a safe direction to ensure a successful installation.

